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DECLARATION FOR UTILITY OR DESIGN		Att rney Docket Numb r		180022.00002				
		First Named Inventor		Edward J. Gillette				
PATENT APPLICATION	COMPLETE IF KNOWN							
(37 CFR 1.63)		Application Numb	per					
Declaration Declaration		Filing Date						
Submitted OR Submitted after		Art Unit						
with Initial Filing (surcharge (37 CFR 1.16 (e)) required)		Examiner Name						
I hereby declare that:								
Each inventor's residence, mailing address, and citizenship are as stated below next to their name.								
I believe the inventor(s) named below to be the original patent is sought on the invention entitled:	al and first	inventor(s) of the su	bject matter	which is claimed and	d for which a			
METHOD AND APPARATUS	FOR C	ASE HARDENIN	IG A WOF	RK PIECE				
(Title of the Invention)								
the specification of which								
is attached hereto								
OR	<del></del>	<del></del> 1						
was filed on (MM/DD/YYYY) as United States Application Number or PCT International								
Application Number and w	as amend	ded on (MM/DD/YYY	Y)		(if applicable).			
(ii applicable)					] , ,,,			
I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment specifically referred to above.								
I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56, including for continuation- in-part applications, material information which became available between the filing date of the prior application and the national or PCT international filing date of the continuation-in-part application.								
I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or (f), or 365(b) of any foreign application(s) for patent, inventor's								
or plant breeder's rights certificate(s), or 365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent, inventor's or plant breeder's rights certificate(s), or any PCT international application having a filing date before that of the application on which priority is claimed.								
Prior Foreign Application Number(s) Country		eign Filing Date	Priority Not Claime		py Attached? NO			
	<b>`</b>							
Additional foreign application numbers are listed	on a supp	lemental priority data	sheet PTO	/SB/02B attached he	reto:			

## **DECLARATION** — Utility or Design Patent Application

Direct all correspondence to: Customer Number 26710 OR Correspondence address below					Correspondence address below		
Name Daniel G. Radler							
Address Quarles & Brady LLP							
411 East Wisconsin Avenue Address							
City Milwaukee	City Milwaukee				vı	53202 ZIP	
USA Country	414-27 Telephone					414-978-8749 Fax	
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.							
NAME OF SOLE OR FIRST INV	ENTOR:			A petition	on has been fil	ed for this unsigned inventor	
			Family Name Gillette or Surname				
Inventor's Signature Estimated Allette					Date 01-26-04 Citizenship		
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NAME OF SECOND INVENTOR:   A petition has been filed for this unsigned inven					ed for this unsigned inventor		
(Cont. and model to CE and 3)				Family N or Surna	ly Name Johnson urname		
Inventor's Signature Date 01-26-04							
Residence: City Saukville	) State		Country		USA Citizenship		
Mailing Address 308 Mayfair Drive							
Mailing Address							
City Saukville	State WI	WI			80	USA	
Additional inventors are being named on the 1_supplemental sheet(s) PTO/SB/02A or 02LR attached hereto.							

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## **DECLARATION**

ADDITIONAL INVENTOR(S)
Supplemental Sheet
Page 3 of 3

Name of Additional Joint Inventor, if an	ventor, if any:  A petition has been filed for this unsigned inventor				is unsigned inventor			
Given Name (first and middle [if any])			Family Name or Surname					
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Inventor's Signature Date					Date			
Residence: City	State			Country			Citizenship	
Mailing Address								
Mailing Address								
City	State			ZIP	Country		ntry	
Name of Additional Joint Inventor, if any:				A petition has been filed for this unsigned inventor				
Given Name (first and middle [if any])			Family Name or Surname					
Inventor's Signature Date					Date			
Residence: City	State		Country			Citizenship		
Mailing Address								
Mailing Address								
City	State			ZIP		Co	untry	